

IMAGE BINARIZATION METHOD AND BINARY IMAGE CREATION METHOD

BACKGROUND OF THE INVENTION

Field of the Invention

The present invention relates to an image binarization method and a binary image creation method that are directly required for television images, in particular, an image binarization method and a binary image creation method wherein thresholds in binarization are not fixed, but set in accordance with changes in luminance, and real-time images can be obtained.

The more vivid such a binary image, the easier the automated inspection of imaged objects and shape judgement including character detection, and this is efficient.

Description of the Related Art

In Japanese Unexamined Patent Publication No. H01-267425, an image processing method and device for imaging systems are disclosed, wherein video signals are binarized at a desired level and stored in a plurality of frame (image) memories, and then logical processing between pixels is carried out between frame memories, and binarization is carried out again.

In Japanese Unexamined Patent Publication No. H04-255078, an image processing device is disclosed, wherein, with respect

to a change in luminance distribution of a part of an image, a binarization reference value is determined by means of a histogram of the abovementioned part.

Likewise, in Japanese Unexamined Patent Publication No. H04-372073, a threshold determination method for binarization is disclosed wherein a threshold is determined by means of each histogram of the contrast intensity and opposing intensity.

In Japanese Unexamined Patent Publication No. H05-180781, a surface defective inspection method and device are disclosed wherein two images are obtained, and smoothing is applied to one image and an offset value is evenly added to determine a threshold, and the other image is binarized.

In Japanese Unexamined Patent Publication No. H04-175985, a number of thresholds, which start from the central value of the density level and are successively changed to higher and lower values are set, and binarized, and the thresholds at which the detected number of characters and the known number of characters become equal to each other are selected, and then a desired threshold is set.

It has been conventionally demanded that multi-digitized luminance data obtained by digitally converting video signals from an imaging device for each pixel on each horizontal scanning line is used, and converted into binary data in a form with

detected maximum value MAX_i and minimum value MIN_j exceeding a predetermined displacement level, and addresses $MAXP_i$ and $MINP_j$ of the detected pixel positions are stored in an even-numbered row detection memory if the current horizontal scanning line is an even-numbered row, or an odd-numbered row detection memory if the current horizontal scanning line is an odd-numbered row, and as a second processing, reading-out is carried out from the even-numbered row detection memory if the current horizontal scanning line is an odd-numbered row or the odd-numbered row detection memory if the current horizontal scanning line is an even numbered row, and based on floating thresholds $FT_h = MIN_j + (MAX_i - MIN_j) \times K$ (herein, K is an emphasis coefficient between 0 and 1, and h , i , and j are integers starting from zero) for each section X_h of the horizontal pixel address row set by means of operation, multi-digitized data, which has been read-out from said one horizontal line memory, even-numbered row horizontal line memory if the current horizontal scanning line is an odd numbered row, or an odd-numbered row horizontal line memory if the horizontal scanning line is an even-numbered row, is converted into binary data for each pixel, and preferably, only the first processing is carried out for the first horizontal scanning line, and the second processing is carried out for the final horizontal

binary data is directly collected and stored in image memories in real-time.

The invention provides a method for converting proper images into binary data for each pixel in a form with the highest fidelity for multi-digitized luminance data and a binary image creation method by which images are obtained in real-time without post-processing.

BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a schematic systematic block diagram showing an example of the first processing according to the invention;

Fig. 2 is a flowchart showing an example of the second processing;

Fig. 3 is a flowchart showing an example including the first processing and second processing; and

Fig. 4 is an explanatory view showing an example.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

Preferred examples of the invention are explained with reference to the drawings.

Fig. 1 is a schematic systematic block diagram showing an example of the first processing of the invention, Fig. 2 is a flowchart showing an example of the second processing, and Fig. 3 is a flowchart showing an example including the first

processing and second processing, and Fig. 4 is a conceptual explanatory view showing an example.

In Fig. 4, a video signal V as an output signal from imaging device 10 such as a television camera is shown on the horizontal scanning lines. This video signal V is digitally converted for each pixel on each horizontal scanning line and shown along the vertical axis as multi-digitized luminance data, and the horizontal axis shows address rows corresponding to time intervals or horizontal pixels.

The image binarization method according to the invention comprises the first processing and second processing to be applied for each interval of pixels of each horizontal scanning. The first processing is carried out as follows.

Multi-digitized luminance data obtained by converting video signals from imaging device 10 for each pixel on each horizontal scanning line by digital converter 12 is stored in an even-numbered row horizontal line memory 18Ev. if the current horizontal scanning line is an even-numbered row, or in an odd-numbered row horizontal memory 18Od. if the scanning line is an odd-numbered row by soft switch SW1.

On the other hand, at the same time, as shown in Fig. 4, the video signal V starts to rise, and then starts to lower from the point MAX₀, and when the lowering degree exceeding

the displacement level W is detected (see the detector 14 of Fig. 1), the data of this point as a maximum value MAX_0 and the position of the detected horizontal pixel $MAXP_0$ are written into an even-numbered row detection memory 16Ev. if the current horizontal scanning line is an even-numbered row, or an odd-numbered row detection memory 16Od. if the line is an odd-numbered row by the soft switch SW, and likewise, when the signal starts to rise from the point MIN_0 and a rise by the displacement level W is detected, the data of this point as a minimum value MIN_0 and the position $MINP_0$ of the detected pixel are written in the same manner.

Thus, successively, respective data of the maximum value MAX_1 , minimum value MIN_1 , maximum value MAX_2 , minimum value MIN_2 , maximum value MAX_3 , minimum value MIN_3 , maximum value MAX_4 , minimum value MIN_4 , and maximum value MAX_5 and the respective positions $MAXP_{1-5}$ and $MINP_{1-4}$ (not shown) of the detected pixels are written into an even-numbered row detection memory 16Ev. if the current horizontal scanning line is an even-numbered row, or an odd-numbered row detection memory 16Od. if the line is an odd-numbered row. In the illustration, as shown by the level A, if the displacement width is less than the displacement level W , the displacement starting point is not regarded as a maximum or minimum value point (see the displacement level

setting 14a of Fig. 1).

The second processing is carried out as shown in Fig. 2. In Step S20, it is judged whether or not the current horizontal scanning line is an odd-numbered row, and if it is an odd-numbered row, reading-out is carried out from the detection memory 16Ev. in step S22o, and in step S23o, a floating threshold $FT_h = MIN_j + (MAX_i - MIN_j) \times K$ (herein, K is an emphasis coefficient between 0 and 1, and h, i, and j are integers starting from zero) of a section X_h is operated if the current pixel position is a starting point of the section X_h of the horizontal address row. Then, in step S24o, for example, as shown in Fig. 4, a floating threshold $FT_0 = MIN_0 + |MAX_0 - MIN_0| \times K$ of the horizontal address row section X_0 is set, and likewise, floating thresholds FT_1 through FT_i and FT_{end} are set from the horizontal address rows X_1 through X_n and the terminal, and multi-digitized data that has been read-out from the horizontal line memory 18Ev. up to step S26o is converted into binary data and outputted in order based on the floating thresholds in step S28o (see Fig. 4). In addition, when the pixel position is other than the starting point, operation is skipped, and thresholds that have been previously set are applied as they are. FT_0 is specially applied up to the $MAXP_0$ of the section X_0 .

It is judged whether or not the current horizontal scanning

of the illustrated second processing is carried out in the first processing, and read-out multi-digitized data is converted into binary data by the second processing.

Concretely, as the first processing, multi-digitized luminance data obtained by digitally converting video signals from an imaging device for each pixel on each horizontal scanning line that has been stored in one horizontal line memory in the previous horizontal scanning is read-out and then stored, and in the multi-digitized luminance data on the current scanning line, detected maximum value MAX_i and minimum value MIN_j exceeding a predetermined displacement level, and addresses $MAXP_i$ and $MINP_j$ of the detected pixel positions are stored in an even-numbered row detection memory if the current horizontal scanning line is an even-numbered row, or an odd-numbered row detection memory if the line is an odd-numbered row, and as the second processing, reading-out is carried out from the even-numbered row detection memory if the current horizontal scanning line is an odd-numbered row, or the odd-numbered row detection memory if the line is an even-numbered row, and based on floating thresholds $FT_h = MIN_j + (MAX_i - MIN_j) \times K$ (herein, K is an emphasis coefficient between 0 and 1, and h , i , and j are integers starting from zero) for each section X_h of the horizontal pixel address row set by means of operation, the multi-digitized

